Work Order ID 72880 Wednesday, August 17, 2011 10:46:15 AM													Page 1
Item ID: Revision ID:	D3536-13			A	Accept					Setup			
Item Name:	Gasket 8/17/2011 8/18/2011	Start Qty: Req'd Qty:				Cust Item I Customer:	D:				Stop		
Approvals:	Process Pla	n: CY	D	Pate: \ 1/08//7	Tooling: _	Da	ate:			Run	Start Stop		
	QC:		D)ate:	SPC (Y/N):	Da	nte:				эсор		
Sequence ID/ Work Center ID		Operation Description			Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr											
D3536	Rev	<u>A</u>			0.00								
100 	t				0.00	A □2-			<u>18</u>	<u>.(</u> (- <u>8</u> -	-17		 آک
	•	QC2- Inspect pa	rts off machii	ne FAI/FAIB	0.00				e	<u> </u>	- 17		3
QC Quality Control		Mei	mo		0.00				(2)	S(1 _ <u></u>			
120		QC8- Inspect pa	rts - second c	heck	0.00 Sw	lozl17			413				*
QC Ouality Control		Me	mo		0.00	•							

W/Q:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	·			•						
								,		
Part No	:	PAR #:	Fault Ca	tegory:	NCR: \	es N	o DQA	\:	Date: _	
	Resolution:		Disposit	Disposition:						
NCR:			WORK OR	DER NON-CONFORM	IANCE (N	ICR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description		gn & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
			Office Eng	Chief Eng		/ale				
 .		•								
		,								

Page 2

Item ID:

Wednesday, August 17, 2011 10:46:15 AM D3536-13

8/17/2011

QC:

Accept

Setup Start

Stop

Revision ID:

Start Date:

Item Name: Gasket

Required Date: 8/18/2011

12

Start Qty: 16.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Req'd Qty: 16.00

Date: 11/08/17

Date:

Tooling:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID

130

Packaging

Memo

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan Code

Date:

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Packaging

OC21- Final Inspection - Work Order Release

0.00

Memo

140

Quality Control

0.00

M1610 17)

W/O:			WC	RK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	В	У	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	o DQ	A:	Date:	
	Re	solution:	Disposition	1:	_ QA: N	/C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (I	NCR)				
DATE	STEP	Description of NC	Corrective Action Section B			Veritication			Approval	Approval
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti		Chief Eng	QC Inspector
									·	
•										

Picklist Print

Wednesday, August 17, 2011 10:46:12 AM

Work Order ID: 72880

Parent Item:

D3536-13

Parent Item Name: Gasket



Start Date: 8/17/2011

Required Date: 8/18/2011

Start Qty: 16.00

Required Qty: 16.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	223.0500	0.8269	14.70044	. (1	•	
											1B11-8-	.17	

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code	
MAT052	223.05		
117295	55.68		
118026	167.37		1180%

Page 1

		— - - -							
W/O:			W	ORK ORDER CHANG	GES		-		
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							·	·	
Part No		PAR #:	Fault Cat	egory:	NCR: Yes	No DQA	۱:	Date:	
Resolution:			Dispositi	on:	QA: N/C CI	osed:		Date: _	
NCR:			WORK OR	DER NON-CONFORM	ANCE (NCF	R)			
DATE	STEP	Description of NC			tion B	Verific	ation Approval	Approval	
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section	on C	Chief Eng	QC Inspector
		· · · · · · · · · · · · · · · · · · ·							

DART AEROSPACE LTD	Work Order:	79880
		/
Description: Gasket	Part Number:	D3536-13
		,
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.90	+/-0.030	32,90			T 1801	, , , , , , , , , , , , , , , , , , ,
29.40	+/-0.030	29,40	7		7	
27.40	+/-0.030	27.40	' ->		7	* ! *
23.90	+/-0.030	23.90	4		7	
18.98	+/-0.030	18.98	C.		7	
14.07	+/-0.030	14.07	^		-	*
9.15	+/-0.030	9.18	6		7	
5.65	+/-0.030	5.65	x		τ	
3.90	+/-0.030	3,90	L.		1	
8.00	+/-0.030	8,00	~		7	
14.00	+/-0.030	14.00	4		7	
20.00	+/-0.030	00.06	Ø		Ī	
1.89	+/-0.030	1,888	>		V B02	
0.30	+/-0.030	.301	1		7	
0.30	+/-0.030	305	2		V	
Ø0.19	+0.005/-0.001	1190	7		V	

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 11-8-17	Date: work)	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	07.06.13	New Issue	KJ/JLM	E

Dart	Aeros	pace	Ltd
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	•							A in	7"
W/O:			WC	RK ORDER CHANG	ES				* * *
DATE	STEP	PROCI	EDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	·							· .	
_									
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	\ :	_ Date: _	
	Re	esolution:	Disposition	1:	QA: N/C Clo	osed:		Date: _	
NCR:		Wo	ORK ORDI	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector
		 							
	1								

27.50.40

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DART

AEROSPACE PORT HADLOCK,

RC.

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DRAWING NO.

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1 OF 6 SCALE 1:10

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06.10.

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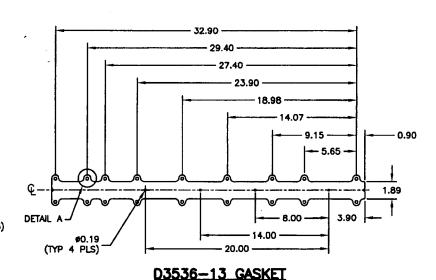
NEW ISSUE

GASKET

26.65 21.15 17.65 13.40 0.90 - 5.65 1.89 3.90 DETAIL A Ø0.19 (TYP 3 PLS)

D3536-11 GASKET

CL1108117 W10', 72880



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DOCUMENT

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PURPOSE

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COPIED

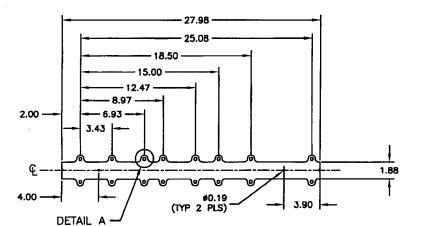
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- PART IS SYMMETRICAL ABOUT &
 TOLERANCES ARE PER DART QSI 018 UNLESS
 OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

	Johnso								
W/O:			W	ORK ORDER CHANGE	ES				
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									,
•								•	·
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A :	_ Date: _	41-
	Re	esolution:	Disposition	on:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	₹)			
DATE	STEP	Description of NC	T	Corrective Action Section		Verific	cation	Approval	Approval
	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		on C	Chief Eng	QC Inspector
				•					
4									

NOTE: Date & initial all entries

H. IFORMS\Quality Assurance\approved QA\NCRWO RevE

07.62.12



D3536-41 GASKET

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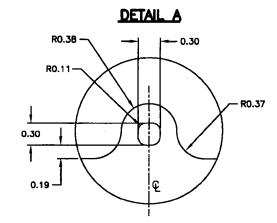
PURPOSE

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- MOTES

 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60
 DUROMETER (REF DART SPEC. M-NEO60-S.083)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT &
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



CB CB	DRAWN BY	DART AEROSPACE USA, INC.	SA, INC.
CHECKED	APPROVED //	DRAWING NO.	REV. A
#	*	D3536	SHEET 6 OF 6
TAND		31/11	SCALE
06 10 25		CASKET	